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Sugar cane	
PLA	
CPLA	
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PaperWise	
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Application matrix	





OUR PRODUCTS AT A GLANCE

04

OUR PRODUCTS AT A GLANCE

	Design	Palm leaf	Sugar cane	PLA	CPLA	Cellulose/ Wood	PaperWise	Bag & foil- solutions
		11, 12	18, 19, 21	-	-	-	-	-
		11, 13	-	-	-	-	-	-
Plate		10, 11	25, 26, 27	-	-	-	-	-
		11, 12	28	-	-	-	-	-
		10	18, 20	-	-	-	-	-
Bowl		-	20	-	-	-	-	-
BOWI		12	20, 25	-	-	-	-	-
		10	28	-	-	-	-	-
		13, 14, 15	19, 25, 26, 27	-	-	-	-	-
Dish		14, 15	-	-	-	44	50	-
		13, 14, 15	25	-	-	-	-	-
Salad bowl		-	-	35	-	45	-	-
		-	-	34	-	-	51	-
Menu tray		-	21	-	-	-	-	
bio-laminated		-	21	-	-	-	-	-
Menu tray		-	22	-	-	-	-	-
Menu tray		-	22	-	-	-	-	-



	Design	Palm leaf	Sugar cane	PLA	CPLA	Cellulose/ Wood	PaperWise	Bag & foil solutions
Food-box with fold-over lid		-	20, 23	-	-	46	51	-
		14, 15	-	-	-	-	-	-
_		13	24	-	-	-	50	-
Tray		-	19	-	-	-	-	-
		15	-	-	-	-	-	-
Platter	,	14	-	-	-	-	-	-
Dip-Dish		12, 13	24, 25, 28, 29	34	-	-	-	-
Ice cream cup		-	-	-	-	46	-	-
Coffee &		-	24	-	-	43, 45	-	-
Drinking cup & glass		-	-	32, 33	-	-	-	-
Cutlery		-	-	-	38, 39	42	-	-
Stick	•	-	-	-	-	42	-	-
Napkin & tablecloth roll		-	-	-	-	44	-	-
Sandwich pack & bag		-	-	-	-	47	50	-
Compost bucket		-	-	-	-	-	-	54
Bag &		-	-	-	-	-	-	54

05

06

FUNCTIONAL, ATTRACTIVE AND SUSTAINABLE

Since 2003, the naturesse[®] brand has proved our expertise in the field of innovative and resource-conserving packaging materials.

Whether disposable tableware or food packaging, naturesse[®] products are the ideal way to create the right setting for culinary pleasures. The range that currently includes more than 300 articles is being constantly expanded and adjusted to the requirements of our customers. You can also receive customised solutions to meet your own specific needs. All naturesse[®] products meet the food safety norms that are guaranteed by the corresponding certificates. EN 13432 certification additionally confirms biodegradability.

WHAT DOES NATURESSE® EMBRACE?

The naturesse[®] brand embraces a range of products made of renewable raw materials. All the materials used are either residual materials from agriculture or based on rapidly renewable resources of plant origin. In this way we protect fossil resources in a sustainable manner by enabling the recycling of valuable residual materials that would otherwise be discarded as waste. Viewed from a life cycle perspective, all the raw materials used are 100% biodegradable and CO₂-neutral, regardless of whether the products are ultimately disposed of by fermentation, composting or incineration.



PALM LEAF

Pure nature

Foliage produces humus and a young plant feeds off humus... and the cycle starts again. The same also applies to the leaves that fall off the betel palm several times a year. But before these turn to humus, we have them collected and used to make disposable tableware. The betel palm is grown in a mixed culture, thereby preserving the soils – and as we are only actually able to use dried-out leaf sheath for our products (green leaves would mould due to their high moisture content), overexploitation is ruled out. As each palm leaf has its own elegant texture, every product made from this is a unique specimen. The other characteristics are also unique: Palm leaf products are versatile, ovenproof, food-safe and fat- and heat-resistant – and all this without any additional coating or additives – in other words, pure nature.

Production in India is carried out under audited and fair conditions and meets high social standards (certified according to SA 8000). Our palm leaf products are also certified according to EN 13432 and since 2015 according to Nordic Ecolabeling No. 5047 009.





Raw material betel palm

Dried palm leaf sheath

Finished product

08





Ø 18.0 × 3.5 cm	approx. 350 ml	100 pcs.	Art. no. 5035
Ø 20.0 × 3.5 cm	approx. 400 ml	100 pcs.	Art. no. 5036



BOWL TRIGON

18.0 × 17.0 × 5.5 cm	
21.1 × 20.2 × 6.6 cm	

approx. 600 ml

approx. 300 ml 100 pcs. Art. no. 14645 100 pcs. Art. no. 12172

	BO	
UU	BU	
-		

Ø 15.5 × 5.0 cm Ø 14.2×6.0 cm

approx. 400 ml 100 pcs. Art. no. 15190 approx. 500 ml 100 pcs. Art. no. 10759

PLATE SQUARE

16.0 × 16.0 × 1.5 cm	200 pcs.	Art. no. 15341
17.0 × 17.0 × 2.5 cm	100 pcs.	Art. no. 5030
24.0 × 24.0 × 3.0 cm	100 pcs.	Art. no. 5040



18.0 × 18.0 × 2.5 cm	square	100 pcs.	Art. no. 3392
17.0 × 12.0 × 2.5 cm 25.0 × 16.0 × 2.5 cm	rectangular rectangular	•	Art. no. 3391 Art. no. 3394
			A



Ø 18.0 × 2.5 cm	100 pcs.	Art. no. 5032
Ø 24.0 × 2.5 cm	100 pcs.	Art. no. 5038



Ø 17.0 × 1.5 cm	200 pcs.	Art. no. 15340
Ø 18.0 × 2.5 cm	100 pcs.	Art. no. 5031
Ø 20.0 × 2.5 cm	100 pcs.	Art. no. 5033
Ø 22.0 × 3.0 cm	100 pcs.	Art. no. 5037
Ø 24.0 × 3.0 cm	100 pcs.	Art. no. 5039
Ø 26.0 × 3.0 cm	100 pcs.	Art. no. 5041
Ø 30.0 × 3.0 cm	100 pcs.	Art. no. N141

PLATE RECTANGULAR

24.0 × 16.0 × 2.5 cm

100 pcs. Art. no. 5034

naturesse®

PLATE ELLIPSE

9.0 × 6.0 × 1.0 cm 19.0 × 13.0 × 2.0 cm	1-part 1-part	400 pcs. Art. no. N138 100 pcs. Art. no. N139
26.0 × 16.0 × 3.0 cm	1-part	100 pcs. Art. no. 14146
26.0 × 16.0 × 3.0 cm	2-part	100 pcs. Art. no. 10760

BOWL KHEOPS

16.0 × 16.0 × 4.5 cm approx. 450 ml Lid PLA for art. no. N140

I 100 pcs. Art. no. N140400 pcs. Art. no. N279

DIP-DISH

7.0 × 7.0 × 2.0 cm 12.0 × 7.0 × 2.5 cm Ø 6.0 × 2.0 cm

Ø 9.5 × 2.5 cm

Ø 12.0 × 2.5 cm

square 600 rectangula 400 approx. 20ml round 400 approx. 60ml round 400 approx. 150ml round 200

 square
 600 pcs.
 Art. no. 3583

 rectangular
 400 pcs.
 Art. no. 3584

 round
 400 pcs.
 Art. no. N732

 round
 400 pcs.
 Art. no. 15022

 round
 200 pcs.
 Art. no. 5029

naturesse®





18.0 × 8.5 × 4.5 cm 300 pcs. Art. no. 10066



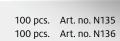


29.5 × 19.5 × 2.5 cm 34.5 × 23.5 × 2.5 cm 41.5 × 27.5 × 2.5 cm small

large

medium

100 pcs. Art. no. N137





approx. 30.0 × 50.0 cm 25 pcs. Art. no. 5045

The palm leaf as a whole can vary in size and shape. The illustration shows an example.



PALM LEAF



TRAY LARGE



SUGAR CANE

Sweet side effect

Our craving for sweetness has a healthy side effect: When sugar is extracted from sugar cane, a large quantity of residual fibres is collected. This biomass is far too valuable to be simply burned as has largely been the case until now. Sugar cane fibres can be used to produce elegant and stylish tableware, with endless potential shapes and designs. Tableware made from sugar cane is light in weight yet very stable. It is also water-resistant, suitable for use in the microwave or oven and for hot and cold applications. In order to make the bowls sealable, we also offer bio-lamination with which we achieve a stronger grease and water barrier. Lamination expands the range of possible uses so that sugar cane can also be used for the packaging of take-away menus in our menu trays, for example. Production takes place close to the source of the raw material, thereby avoiding long transportation routes.



Raw material sugar cane straw

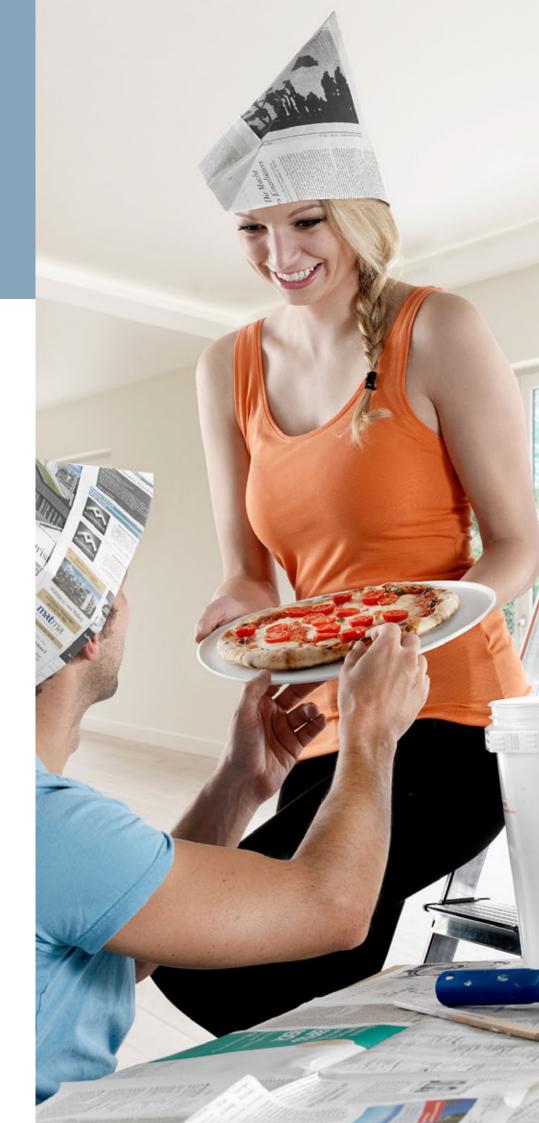


Extracted plant fibres

Finished product



16



Ø 14.0 × 4.0 cm	200 ml	500 pcs.	Art. no. 3435	
Ø 16.0 × 3.0 cm	300 ml	500 pcs.	Art. no. 5018	
Ø 18.0 × 4.0 cm	400 ml	500 pcs.	Art. no. 5254	1
Ø 15.5 × 5.0 cm	500 ml	500 pcs.	Art. no. N394	
Ø 19.5 × 4.0 cm	680 ml	500 pcs.	Art. no. 12701	
Ø 21.0 × 6.0 cm	900 ml	250 pcs.	Art. no. 15441	
Flat lid PLA for art.	no 15441	500 pcs	Art. no. 15370	
That hu i LA for art.	110. 15441	500 pc3.	AIL. 110. 15570	
Domed lid PLA for	art. no. 15441	500 pcs.	Art. no. 13343	





PLATE ROUND

Ø 15.5 × 1.5 cm	1-part	500 pcs.	Art. no. 3438
Ø 18.0 × 1.5 cm	1-part	500 pcs.	Art. no. 5015
Ø 23.0 × 2.0 cm	1-part	500 pcs.	Art. no. 5016
Ø 26.0 × 1.5 cm	1-part	500 pcs.	Art. no. 5017
Ø 26.0 × 2.0 cm	2-part	500 pcs.	Art. no. 10761
Ø 26.0 × 2.0 cm	3-part	500 pcs.	Art. no. 5112

PIZZA PLATE

Ø 32.5 × 0.5 cm 200 pcs. Art. no. 10485



PLATE OVAL

26.0 × 19.5 × 1.5 cm	1-part	500 pcs.	Art. no. 5203
26.0 × 19.5 × 1.5 cm 30.0 × 21.0 × 2.0 cm	2-part 2-part		Art. no. 12349 Art. no. 5104



PLATE ELEGANCE, FLAT

Ø 27.0 × 1.9 cm

500 pcs. Art. no. 14172



PLATE ELEGANCE, DEEP

Ø 23.0 × 3.8 cm

500 pcs. Art. no. 14171

PLATE TRAY

20.0 × 15.1 × 1.6 cm

500 pcs. Art. no. 5140



BOWL ROUND NATURAL

Ø 18.0 × 4.0 cm	400 ml		Art. no. N154
Ø 21.0 × 4.5 cm Ø 21.0 × 6.0 cm	600 ml 900 ml	•	Art. no. 14970 Art. no. 14971
	. no. 14970 /14971		Art. no. 15370
Domed lid PLA for	art. no. 14970 /14971	500 pcs.	Art. no. 13343

The illustration displays an example of use. The wrapper is not available from Pacovis AG.

BOWL SQUARE NATURAL

17.0 × 17.0 × 4.0 cm 17.0 × 17.0 × 5.5 cm	500 ml 750 ml		Art. no. 14966 Art. no. 14967
Lid sugar cane natural Lid PLA for art. no. 149	for art. no. 14966/4967 966/14967	•	Art. no. 15361 Art. no. 15258

BOWL RECTANGULAR NATURAL

19.5 × 17.0 × 4.0 cm	600 ml	•	Art. no. 14968
19.5 × 17.0 × 5.5 cm	900 ml		Art. no. 14969
Lid sugar cane natural	for art. no. 14968/14969	•	Art. no. 15360
Lid PLA for art. no. 149	968/14969		Art. no. 15260

The illustration displays an example of use. The wrapper is not available from Pacovis AG.

BOWL WITH FOLD-OVER LID NATURAL

Ø 13.0 × 11.0 cm 550 ml

200 pcs. Art. no. 15689

Available from summer 2017



SUGAR CANE

PLATE ROUND & OVAL NATURAL

Ø 18.0 × 1.5 cm	round	500 pcs.	Art. no. N151	
Ø 23.0 × 2.0 cm	round	500 pcs.	Art. no. N152	
Ø 26.0 × 2.0 cm	round	500 pcs.	Art. no. N157	
26.0 × 19.5 × 1.5 cm	oval	500 pcs.	Art. no. N153	





MENU TRAY SQUARE BIO-LAMINATED

13.0 × 13.0 × 5.9 cm 350 ml Lid sugar cane for art. no. 12857
 500 pcs.
 Art. no. 12857

 500 pcs.
 Art. no. 3455

MENU TRAY RECTANGULAR BIO-LAMINATED

20.5 × 13.0 × 4.5 cm	500 ml	1-part		500 pcs.	Art. no. 13049
20.5 × 13.0 × 5.6 cm	650 ml	1-part		500 pcs.	Art. no. 12858
22.9 × 15.3 × 5.0 cm	850 ml	1-part		250 pcs.	Art. no. 12859
22.9 × 15.3 × 5.7 cm	1'000 ml	1-part		250 pcs.	Art. no. 12860
22.9 × 15.3 × 5.7 cm	1'000 ml	2-part		250 pcs.	Art. no. 12861
Lid sugar cane for art. no. 13049/12858				500 pcs.	Art. no. 3462
Lid sugar cane for art. no. 12859/12860/12861				250 pcs.	Art. no. N398
Lid PLA for art. no. 13049/12858				500 pcs.	Art. no. 12049
Lid PLA for art. no. 12859/12860/12861				500 pcs.	Art. no. 12012



MENU TRAY BIO-LAMINATED

22.	7 × 17.8 × 4.3 cm 7 × 17.8 × 4.5 cm	1-part 2-part	250 pcs.	Art. no. 12895 Art. no. 12896
Lid	0	3-part 10. 12895 / 12896 / 12897 95 / 12896 / 12897	250 pcs.	Art. no. 12897 Art. no. 15167 Art. no. 13309

naturesse®

DISH SQUARE

13.0 × 13.0 × 4.2 cm	240 ml	500 pcs.	Art. no. 3452
13.0 × 13.0 × 5.9 cm	350 ml	500 pcs.	Art. no. 3453
15.5 × 15.5 × 4.8 cm	460 ml	500 pcs.	Art. no. 14166
15.5 × 15.5 × 5.6 cm	580 ml	500 pcs.	Art. no. 14167
15.5 × 15.5 × 6.5 cm	690 ml	500 pcs.	Art. no. 14168
Lid sugar cane for art. Lid sugar cane for art. Lid for PLA art. no. 14	500 pcs.	Art. no. 3455 Art. no. 14169 Art. no. 14170	



CHIP-TRAY

18.0 × 11.0 × 4.3 cm 320 ml

500 pcs. Art. no. 5019

MENU TRAY RECTANGULAR

20.5 × 13.0 × 4.5 cm 500 ml 1-part 500 pcs. Art. no. 3456 20.5 × 13.0 × 5.6 cm 650 ml 1-part 500 pcs. Art. no. 3457 22.9 × 15.3 × 5.0 cm 850 ml 1-part 250 pcs. Art. no. N395 22.9 × 15.3 × 5.7 cm 1'000 ml 1-part 250 pcs. Art. no. N396 22.9 × 15.3 × 5.7 cm 1'000 ml 2-part 250 pcs. Art. no. N397 24.0 × 15.4 × 4.0 cm 750 ml 2-part, with lid 200 pcs. Art. no. 5364 Lid sugar cane for art. no. 3456/3457 500 pcs. Art. no. N398 S00 pcs. Art. no. N398 Lid PLA for art. no. 3456/3457 500 pcs. Art. no. 1204 S00 pcs. Art. no. 1204						
22.9 × 15.3 × 5.0 cm 850 ml 1-part 250 pcs. Art. no. N395 22.9 × 15.3 × 5.7 cm 1'000 ml 1-part 250 pcs. Art. no. N396 22.9 × 15.3 × 5.7 cm 1'000 ml 2-part 250 pcs. Art. no. N397 24.0 × 15.4 × 4.0 cm 750 ml 2-part, with lid 200 pcs. Art. no. 5364 Lid sugar cane for art. no. 3456/3457 500 pcs. Art. no. 3462 Lid sugar cane for art. no. 3395/N396/N397 250 pcs. Art. no. N398 Lid PLA for art. no. 3456/3457 500 pcs. Art. no. 1204		20.5 × 13.0 × 4.5 cm	500 ml	1-part	500 pcs.	Art. no. 3456
22.9 × 15.3 × 5.7 cm 1'000 ml 1-part 250 pcs. Art. no. N396 22.9 × 15.3 × 5.7 cm 1'000 ml 2-part 250 pcs. Art. no. N397 24.0 × 15.4 × 4.0 cm 750 ml 2-part, with lid 200 pcs. Art. no. 5364 Lid sugar cane for art. no. 3456/3457 500 pcs. Art. no. 3462 Lid sugar cane for art. no. 3456/3457 500 pcs. Art. no. N398 Lid PLA for art. no. 3456/3457 500 pcs. Art. no. 1204		20.5 × 13.0 × 5.6 cm	650 ml	1-part	500 pcs.	Art. no. 3457
22.9 × 15.3 × 5.7 cm 1'000 ml 2-part 250 pcs. Art. no. N397 24.0 × 15.4 × 4.0 cm 750 ml 2-part, with lid 200 pcs. Art. no. 5364 Lid sugar cane for art. no. 3456/3457 500 pcs. Art. no. 3462 Lid sugar cane for art. no. 3395/N396/N397 250 pcs. Art. no. N398 Lid PLA for art. no. 3456/3457 500 pcs. Art. no. 1204		22.9 × 15.3 × 5.0 cm	850 ml	1-part	250 pcs.	Art. no. N395
24.0 × 15.4 × 4.0 cm 750 ml 2-part, with lid 200 pcs. Art. no. 5364 Lid sugar cane for art. no. 3456/3457 500 pcs. Art. no. 3462 Lid sugar cane for art. no. N395/N396/N397 250 pcs. Art. no. N398 Lid PLA for art. no. 3456/3457 500 pcs. Art. no. 1204		22.9 × 15.3 × 5.7 cm	1'000 ml	1-part	250 pcs.	Art. no. N396
Lid sugar cane for art. no. N395/N396/N397 250 pcs. Art. no. N398 Lid PLA for art. no. 3456/3457 500 pcs. Art. no. 1204						
Eld FLA for art. no. 13337/13307/1337	Lid sugar cane for art. no. N395/N396/N397			250 pcs. 500 pcs.	Art. no. N398	





FOOD-BOX WITH FOLD-OVER LID

18.5 × 14.0 × 7.4 cm	1-part	250 pcs.	Art. no. 3479
23.5 × 14.0 × 6.7 cm	1-part		Art. no. 3448
23.5 × 19.5 × 7.5 cm	1-part		Art. no. 3463
23.5 × 19.5 × 7.5 cm	2-part		Art. no. 3467
23.5 × 19.5 × 7.5 cm	3-part		Art. no. 3468

BURGER-BOX WITH FOLD-OVER LID

small

large

medium

12.0 × 12.0 × 6.8 cm 13.5 × 13.5 × 7.8 cm 14.0 × 14.0 × 8.0 cm

 500 pcs.
 Art. no. 3470

 500 pcs.
 Art. no. 3474

 500 pcs.
 Art. no. 13275





SOUP CUP

Ø 11.0 × 8.5 cm	425 ml
Lid sugar cane for	art. no. 10136

500 pcs. Art. no. 10136 500 pcs. Art. no. 10137

TRAY FOR FRUITS & VEGETABLES

13.6 × 13.6 × 2.2 cm	square	1'000 pcs.	Art. no. 3501
18.0 × 9.0 × 1.7 cm	rectangular	1'000 pcs.	Art. no. 3506
18.0 × 13.6 × 2.2 cm	rectangular	1'000 pcs.	Art. no. 3502
22.5 × 13.6 × 2.2 cm	rectangular	1'000 pcs.	Art. no. 3505



DIP-DISH

Ø 6.2 × 3.0 cm 60 ml	2'000 pcs. Art. no. 10135
Lid PLA for art. no. 10135	2'000 pcs. Art. no. 15303





BOWL KARO

16.0 × 16.0 × 4.5 cm	450 ml	500 pcs.	Art. no. N202
20.0 × 20.0 × 5.5 cm	850 ml	500 pcs.	Art. no. N323
Lid PLA for art. no. N20)2	400 pcs.	Art. no. N279

PLATTER KARO

26.0 × 13.0 × 1.5 cm

500 pcs. Art. no. N130



PLATE WAVE

8.0 × 8.0 × 0.9 cm 15.0 × 15.0 × 0.9 cm 20.5 × 20.5 × 0.9 cm
 500 pcs.
 Art. no. N132

 500 pcs.
 Art. no. N133

 500 pcs.
 Art. no. N134

PLATE DEDRA

22.4 × 22.4 × 1.0 cm

350 pcs. Art. no. N463

PLATTER DEDRA

26.0 × 11.0 × 1.0 cm 3-part

450 pcs. Art. no. N464





The Komodo line is not available in all countries.

SUGAR CANE







DISH

12.0 × 8.0 × 4.5 cm 230 ml

600 pcs. Art. no. 10056

DIP-DISHES

	6.5 × 6.5 × 1.2 cm	plate	2'400 pcs.	Art. no. 15356
	9.5 × 6.0 × 1.2 cm	leaf	2'400 pcs.	Art. no. 15354
	8.0 × 5.4 × 1.2 – 2.7 cm	oval	2'400 pcs.	Art. no. 15355
	10.5 × 5.2 × 0.5 – 2.0 cm	drop	2'400 pcs.	Art. no. 15357
2	12.8 × 6.5 × 1.7 cm	swing	600 pcs.	Art. no. 10763



PLA (POLYLACTIC ACID)

Lactic acid becomes a plastic

Transparent and 100% natural: Polylactides, commonly also referred to as polylactic acids (PLA), are synthetic polymers belonging to the group of polyesters. They are made up of a large number of lactic acid molecules that are chemically bound together. We make use of lactic acids gained through the fermentation of carbohydrates for the manufacture of naturesse® products. While currently using maize and sugar cane starch for this purpose, we are continuing to explore further. In future it should be possible to produce PLA from starches gained from residual materials.

PLA is a natural alternative to the polyethylenes dependent on mineral oil. It is highly transparent, dimensionally stable and shatterproof. PLA can also be moulded into almost any shape and used as film. Products made of PLA are excellently suited for cold applications up to 40°C. And there is another positive side effect: While displaying an equivalent product stability, items made of PLA are lighter than comparable ones made of conventional materials.



Raw materials, e.g. maize and manioc



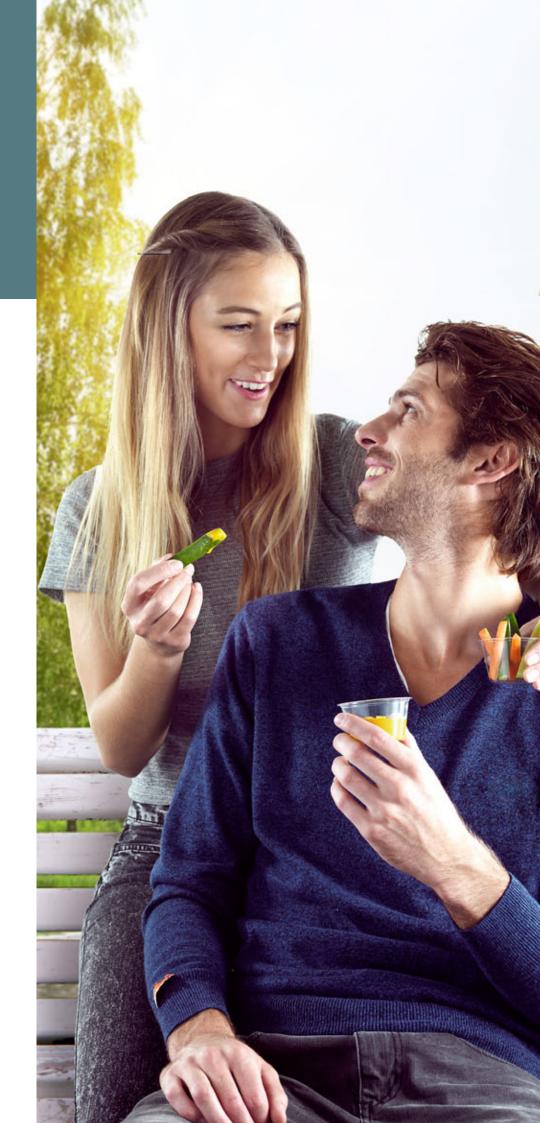
Granulated starch



Finished product made of vegetable starch

PLA





COLD DRINK CUP TRANSPARENT

Heineken

0.3 dl	Ø 4.5 cm	spirits glass
1.0 dl	Ø 6.4 cm	
1.5 dl	Ø 7.0 cm	
2.0 dl	Ø 7.0 cm	vending cup
2.0 dl	Ø 7.6 cm	
2.0 dl / 2.5 dl	Ø 7.6 cm	
2.5 dl / 3.0 dl	Ø 7.6 cm	
2.5 dl	Ø 7.6 cm	printed «logo naturesse®»
3.0 dl	Ø 9.6 cm	
4.0 dl	Ø 9.6 cm	
5.0 dl	Ø 9.6 cm	

 3'000 pcs.
 Art. no. 3172

 3'500 pcs.
 Art. no. 5012

 2'000 pcs.
 Art. no. 13308

 2'000 pcs.
 Art. no. 5013

 2'250 pcs.
 Art. no. N391

 1'000 pcs.
 Art. no. N146

 1'000 pcs.
 Art. no. 13756

 1'000 pcs.
 Art. no. 2823

 1'200 pcs.
 Art. no. 2824

 1'200 pcs.
 Art. no. 2825

L

arlsberg

BEER CUP WITH FOAM EDGE

3.0dl Ø 9.6 cm

1'200 pcs. Art. no. 15447

Domed lid with hole

Sept 3

LID FOR DRINK CUP

EKDINCER

10 -

ERDINGER

1 1

Flat lid for cu	qu	
Ø 7.6 cm	2.0 dl / 2.5 dl	with round hole
Ø 9.6 cm	3.0 dl / 4.0 dl / 5.0 dl	with straw opening
Domed lid fo	or cup	
Ø 7.6 cm	2.0 dl / 2.5 dl	with round hole
Ø 9.6 cm	3.0 dl / 4.0 dl / 5.0 dl	with round hole
Ø 9.6 cm	3.0 dl / 4.0 dl / 5.0 dl	without hole
Ø 9.6 cm	3.0 dl / 4.0 dl / 5.0 dl	without hole, stackable
Ø 9.6 cm	3.0 dl / 4.0 dl / 5.0 dl	with straw opening, stackable

1'000 pcs. Art. no. 10379 1'200 pcs. Art. no. 2826

1'000 pcs. Art. no. 10063 1'200 pcs. Art. no. 2827 1'200 pcs. Art. no. N544 1'200 pcs. Art. no. 11151 1'200 pcs. Art. no. 11645

Domed lid without hole

Flat lid with straw opening

naturesse

DRINKING STRAW

0.6 × 25.0 cm	black	5'000 pcs.	Art. no. N575
0.6 × 25.0 cm	green	5'000 pcs.	Art. no. N574
0.6 × 25.0 cm	white	5'000 pcs.	Art. no. N573
0.6 × 25.0 cm	red	5'000 pcs.	Art. no. 15001

naturesse®



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PLA

DELICACIES & SAUCE CUP

Ø 7.0 × 2.6 cm	60 ml	2'000 pcs.	Art. no. 10048
Ø 7.0 × 4.1 cm	90 ml	2'000 pcs.	Art. no. 10049
Ø 7.0 × 4.8 cm	120 ml	2'000 pcs.	Art. no. 10050
Lid for art. no. 1	0048/10049/10050	2'000 pcs.	Art. no. 10536

SALAD BOWL SQUARE

12.6 × 12.6 × 5.5 cm	240 ml	transparent	with lid	360 pcs.	Art. no. N579	
12.6 × 12.6 × 7.2 cm	360 ml	transparent	with lid	360 pcs.	Art. no. N580	
12.6 × 12.6 × 8.7 cm	480 ml	transparent	with lid	360 pcs.	Art. no. N581	
19.2 × 19.2 × 6.5 cm	720 ml	transparent	with lid	300 pcs.	Art. no. N582	
19.2 × 19.2 × 6.5 cm	720 ml	black	with lid	300 pcs.	Art. no. N583	
19.2 × 19.2 × 7.8 cm	960 ml	transparent	with lid	300 pcs.	Art. no. N584	
19.2 × 19.2 × 7.8 cm	960 ml	black	with lid	300 pcs.	Art. no. N585	



SALAD BOWL ROUND

Ø 14.5 × 6.5 cm	700 ml	600 pcs.	Art. no. 2757
Lid for art. no. 275	57	600 pcs.	Art. no. 2758

SALAD BOWL FLOWER

Ø 17.0 × 8.5 cm	950 ml
Ø 17.0 × 11.2 cm	1'400 ml
Lid for art. no. 125	59/13650

300 pcs.	Art. no. 13650
600 pcs.	Art. no. 12559
600 pcs.	Art. no. 12560

SALAD SHAKER

Ø 9.6 × 7.5 cm	200 ml	1'000 pcs.	Art. no. 2749
Flat lid Domed lid Domed lid Domed lid Domed lid	with round hole with round hole without hole without hole, stackable with straw opening, stackable	1'200 pcs. 1'200 pcs. 1'200 pcs.	Art. no. 2826 Art. no. 2827 Art. no. N544 Art. no. 11151 Art. no. 11645



CPLA (CRYSTALLISED POLYLACTIC ACID)

Crystallising out the benefits

A newly developed procedure allows PLA to be converted into CPLA (crystallised polylactic acid). The raw material crystallises and the colour becomes milky. CPLA is suitable for warm applications and can withstand temperatures of up to 85°C. This robustness also applies to its shape. Above all, cutlery made of CPLA has an extremely firm consistency. It also convinces with its natural feel. naturesse[®] CPLA products are made exclusively of pure PLA, i.e. no mixed compounds are used.



Raw materials, e. g. sugar cane

Granulated starch



Heat & crystallisation





and manioc





Finished product

NN//		71	VEN	DING CUP		
			1.8 dl	Ø 7.03 × 9.0 cm	3'000 pcs.	Art. no. 15335
	7					
DOME	D LID				Carrot	
					C	
DOME for cardbo. Ø 6.0 cm		500 pcs.	Art. no	0. 15152		
for cardbo	ard cup	500 pcs.		o. 15152 o. 15153		
for cardbo Ø 6.0 cm	ard cup 1.0 dl 1.8 dl		Art. no Art. no			

CUTLERY BEIGE

Fork	16.8 cm	1'000 pcs.	Art. no. 13028
Knife	16.8 cm	1'000 pcs.	Art. no. 13029
Spoon	16.8 cm	1'000 pcs.	Art. no. 13030
Teaspoon	12.8 cm	1'000 pcs.	Art. no. 13031

CUTLERY SET BEIGE

3-partfork, knife, napkin4-partfork, knife, teaspoon, napkin

250 sets per carton 250 sets per carton

Art. no. 13032 Art. no. 13033





CUTLERY WHITE

Fork	16.8 cm	1'000 pcs.	Art. no. N800
Knife	16.8 cm	1'000 pcs.	Art. no. N801
Spoon	16.8 cm	1'000 pcs.	Art. no. N802
Teaspoon	10.0 cm	2'000 pcs.	Art. no. N269
Teaspoon	12.8 cm	1'000 pcs.	Art. no. N803
Spork	12.4 cm	1'000 pcs.	Art. no. N804
Stirrer	13.1 cm	3'000 pcs	Art. no. 11436
Ice cream spoon			Art. no. 14160

CUTLERY SET WHITE

3-part fork, knife, napkin4-part fork, knife, teaspoon, napkin

nankin 25

250 sets per cartonArt. no. 10220250 sets per cartonArt. no. 10046

CUTLERY SMART WHITE

 Fork
 16.5 cm

 Knife
 16.5 cm

 Spoon
 16.5 cm

 1'000 pcs.
 Art. no. 14162

 1'000 pcs.
 Art. no. 14161

 1'000 pcs.
 Art. no. 14163



CELLULOSE/WOOD

FSC[®] creates trust

To be absolutely sure where the cellulose that we process comes from, we rely on FSC[®] certification. This guarantees the sustainable management of forests. Among other things, regular thinning is carried out in FSC[®] forests to create clearances that enable the forest to breathe, grow and ultimately regenerate. Cellulose is the raw material used for the naturesse[®] range of cardboard products. An additional PLA layer, such as that used in our paper cups, also makes the products heat- and moisture-resistant. They are individually printable and available in different sizes for a wide range of purposes.



The mark of responsible forestry FSC* C115267

Look for FSC[®] certified products.







Raw material wood

Cellulose fibres

Finished product







CUTLERY BIRCH*

Fork	16.5 cm	2'500 pcs.	Art. no. 5553
Knife	16.5 cm	2'500 pcs.	Art. no. 5554
Spoon	16.5 cm	2'500 pcs.	Art. no. 5536
Teaspoon	11.0 cm	10'000 pcs.	Art. no. 5524
Spork	14.7 cm	2'000 pcs.	Art. no. 11405
Stirrer Stirrer Stirrer Stirrer Ice cream spoon	11.4 cm 14.0 cm 16.0 cm 19.0 cm 9.6 cm	10'000 pcs. 10'000 pcs. 10'000 pcs. 10'000 pcs. 10'000 pcs.	Art. no. 5092 Art. no. 3218 Art. no. N180 Art. no. 2469 Art. no. 3138
Chip sticker Chip sticker	8.5 cm 14.0 cm	10'000 pcs. 10'000 pcs.	Art. no. 4626 Art. no. N763



BAMBOO STICK* NATURAL

Chopsticks	23.0 cm	packaged in pairs	2'000 pcs.	Art. no. 1756
Saigon	4.0 cm		4'000 pcs.	Art. no. 2677
Saigon	6.0 cm		4'000 pcs.	Art. no. 10122
Saigon	9.0 cm		4'000 pcs.	Art. no. 11394
Saigon	10.5 cm		4'000 pcs.	Art. no. 2760
Saigon	12.0 cm		4'000 pcs.	Art. no. 2761
Saigon	15.0 cm		4'000 pcs.	Art. no. 11395
Saigon	18.0 cm		4'000 pcs.	Art. no. 11396
Tokyo	9.0 cm		4'000 pcs.	Art. no. 2762
Tokyo	12.0 cm		4'000 pcs.	Art. no. 2763
Tokyo	14.0 cm		4'000 pcs.	Art. no. N181
Tokyo	18.0 cm		4'000 pcs.	Art. no. N334

BAMBOO STICK * BLACK / NATURAL

Mumbai I	8.0 cm	Art. no. 10052
Mumbai II	12.0 cm	Art. no. 10053
Saigon Twisted	8.0 cm	Art. no. 10054
Saigon Twisted	12.0 cm	Art. no. 10055





Numbai

DISPENSER-BOX*

Stirrer			
11.4 cm	individually wrapped	10'000 pcs.	Art. no. 11406
11.4 cm	unwrapped	10'000 pcs.	Art. no. 5092
14.0 cm	individually wrapped	10'000 pcs.	Art. no. 11408
14.0 cm	unwrapped	10'000 pcs.	Art. no. 3218
19.0 cm	individually wrapped	10'000 pcs.	Art. no. 13786
Chip sticke	r		
8.5 cm	unwrapped	10'000 pcs.	Art. no. 4626



Ø 8.0 cm	printed «palm leaf»	5
Ø 9.0 cm	printed «palm leaf»	4
Ø 9.0 cm	printed «palm leaf»	4
Ø 9.0 cm	printed «palm leaf»	5
	Ø 9.0 cm Ø 9.0 cm	Ø 8.0 cmprinted «palm leaf»Ø 9.0 cmprinted «palm leaf»Ø 9.0 cmprinted «palm leaf»Ø 9.0 cmprinted «palm leaf»

 88 pcs.
 Art. no. 14353

 180 pcs.
 Art. no. 14354

 180 pcs.
 Art. no. 14355

 180 pcs.
 Art. no. 14355

 160 pcs.
 Art. no. 14355

CARDBOARD SLEEVE

for cardbo	ard cup		
Ø 8.0 cm	2.0 dl	1'000 pcs.	Art. no. 2523
Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1'000 pcs.	Art. no. 1220

Art. no. 15152

Art. no. 15153

Art. no. 2837 Art. no. 2590

DOMED LID CPLA

for cardboa	rd cup	
Ø 6.0 cm	1.0 dl	500 pcs.
Ø 7.0 cm	1.8 dl	500 pcs.
Ø 8.0 cm	2.0 dl	1'000 pcs.
Ø 9.0 cm	2.5 dl / 3.0 dl / 4.0 dl	1'000 pcs.







PINE-WOOD* BOAT

4'000 pcs. Art. no. 10057

8.0 cm

11.0 cm



SOUP CUP KRAFT WITH PLA-COATING Ł

Ø	9.0 × 6.0 cm	240 ml	printed «logo naturesse®»	500 pcs.	Art. no. 15529
ø	9.0 × 8.0 cm	360 ml	printed «logo naturesse [®] »	500 pcs.	Art. no. 15530
ø	9.8 × 10.2 cm	480 ml	printed «logo naturesse [®] »	500 pcs.	Art. no. 15531
Ø	11.8 × 11.0 cm	750 ml	printed «logo naturesse [®] »	500 pcs.	Art. no. 15532
Ø	11.8 × 13.3 cm	950 ml	printed «logo naturesse®»	500 pcs.	Art. no. 15533
Lid	Kraft for art. no	o. 15529/1	5530	500 pcs.	Art. no. 15534
Lid	Kraft for art. no). 15531		500 pcs.	Art. no. 15535
Lid	Kraft for art. no	o. 15532/1	5533	500 pcs.	Art. no. 15536



SOUP CUP WITH PLA-COATING

Ø 9.0 × 9.5 cm 360 ml printed «logo naturesse®» Lid cellulose* for art. no. 10914

480 pcs. Art. no. 10914 500 pcs. Art. no. 10915

* not certified according to FSC®



DESSERT CUP WITH PLA-COATING

Ø 10.5 × 6.5 cm 390 ml Lid PLA for art. no. 11434

printed «logo naturesse®»

<u>___</u>

1'200 pcs. Art. no. 11434 500 pcs. Art. no. 10920





Ø 14.8 × 6.0 cm 800 ml Lid PLA for art. no. 11435

printed «logo naturesse®»

FSC F8C* C1152

> 500 pcs. Art. no. 11435 500 pcs. Art. no. 10921







SANDWICH PACK WITH PLA-COATING

 12.3 × 7.2 × 12.3 cm
 brown / green

 12.3 × 7.2 × 12.3 cm
 brown / brown

en 500 g wn 500 r

R

500 pcs. Art. no. N079 500 pcs. Art. no. N077

SANDWICH BAG

28.0×13.0 cm natureflex, perforated

1'000 pcs. Art. no. 10673



..... Dispenser box

FRESHPACK WITH MATER-BI-COATING



35.0 × 25.5 cmin dispenser box51.0 × 35.0 cmin dispenser box

5 kg Art. no. 14164 5 kg Art. no. 14165



Example, sandwich bag unprinted: Minimum order quantity 500kg (approx. 100'000 bags)



PAPERWISE

Cardboard made of residual materials

Two things are produced on farmland: on the one hand food and on the other hand inedible by-products such as stalks and leaves. But just because something is inedible does not make it worthless: Cellulose as an agricultural residue is an excellent raw material for the production of cardboard. And this in turn is ideally suited to food packaging. PaperWise stands for the special procedure by which cardboard is made out of cellulose that is produced, for instance, when sugar cane is cut. We use this to develop our PaperWise takeaway range. Each of these products is labelled with the PaperWise logo as a seal of quality.



Agricultural residues e.g. bamboo, sugar cane



Plant fibres



Finished product





SANDWICH BAG WITH PLA WINDOW



28.0 × 10.0 × 2 × 3.0 cm 23.0 × 14.0 × 2 × 3.0 cm 23.0 × 21.0 × 2 × 3.5 cm 33.0 × 12.0 × 2 × 3.0 cm

 500 pcs.
 Art

 500 pcs.
 Art

 500 pcs.
 Art

 500 pcs.
 Art

 500 pcs.
 Art

Art. no. 15675 Art. no. 15676 Art. no. 15677 Art. no. 15678

> Art. no. 15679 Art. no. 15680 Art. no. 15681 Art. no. 15682 Art. no. 15683

SANDWICH BAG WITH PLA STRIP WINDOW

Art. no. 15684 Art. no. 15685 Art. no. 15686 Art. no. 15687

37.0 × 16.0 × 2 × 4.0 cm	500 pcs.
43.0 × 21.0 × 2 × 4.0 cm	500 pcs.
33.0 × 12.0 × 2 × 3.0 cm	500 pcs.
27.0 × 26.0 × 2 × 3.5 cm	500 pcs.



R

BREAD BAG

28.0 × 10.0 × 2 × 2.8 cm	500 pcs.
24.0 × 14.0 × 2 × 3.0 cm	500 pcs.
23.0 × 21.0 × 2 × 3.5 cm	500 pcs.
33.0 × 12.0 × 2 × 3.0 cm	500 pcs.
37.0 × 16.0 × 2 × 4.0 cm	500 pcs.

FOOD-TRAY

13.8 × 6.8 × 4.5 cm 10.0 × 6.8 × 4.5 cm 300 pcs. 400 pcs.

Art. no. 15668 Art. no. 15669



BURGER-BOX WITH FOLD-OVER LID

15.0 × 10.0 × 7.0 cm	500 pcs.	Art. no. 15670
12.0 × 12.0 × 7.0 cm	800 pcs.	Art. no. 15671
16.0 × 15.5 × 9.0 cm	300 pcs.	Art. no. 15672

CHIP-DISH

L

L

10.0 × 9.0 × 4.0 cm 13.0 × 9.3 × 3.5 cm R

 1'200 pcs.
 Art. no. 15673

 800 pcs.
 Art. no. 15674

SALAD BOX & LID WITH PLA WINDOW

11.5 × 11.5 × 4.0 cm	250 pcs.	Art. no. 15658
13.5 × 13.5 × 5.0 cm	250 pcs.	Art. no. 15660
15.5 × 15.5 × 5.0 cm	250 pcs.	Art. no. 15662
17.0 × 17.0 × 8.5 cm	250 pcs.	Art. no. 15666
25.5 × 15.5 × 5.0 cm	250 pcs.	Art. no. 15664

Lid PaperWise	with PLA window
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59
61
63
67
65

52

BAG AND FOIL SOLUTIONS

Our bags and foils made of vegetable oil and starch are breathable, very stable and extremely tear-resistant. We are all familiar with the semi-transparent shopping bags that often end up in the waste after use. Whether chain bags, shirt carrier bags or foils, all our packaging aids are made of vegetable oil or starch **(Mater-Bi)** and after initial use can be reused as green waste bags. All naturesse[®] bags and foils are certified in accordance with **EN 13432** and additionally recyclable in household compost.



Vegetable oil and starch

Granulated starch

Nature Bag... Nature Bag... ...the natural way

Finished product



COMPO BOX: ODOURLESS DISPOSAL

Organic kitchen waste quickly starts to smell. This is where our innovative product solution comes in. Together with the breathable Compo Bag compost bag, the Compo Box ensures constant air circulation. As a result it actively prevents unpleasant odours and mildew developing. This solution therefore means you can happily leave your green waste in the Compo Box for up to a whole week.

COMPOST BIN

25.0 × 23.0 × 15.0 cm	7 lt	1 pcs.	Art. no. N027
Green waste bag for art. no. N027		10 bags per roll	Art. no. 5024



GREEN WASTE BAG

22.0 + 18.0 × 45.0 cm 24.0 + 19.0 × 50.0 cm 50.0 × 69.0 cm 60.0 × 84.0+5 cm

0.018 mm 10 lt 0.018 mm 0.030 mm 30 lt 0.035 mm 60 lt

5 lt

10 bags per roll 10 bags per roll 10 bags per roll 10 bags per roll (drawstring)

Art. no. 13076 Art. no. 5024 Art. no. 5025 Art. no. 5026

Double usage: ... as a shopping bag

T-SHIRT BAG, SINGLE COLOUR PRINT

18.0+10.0×40.0 cm 22.0+12.0×49.0 cm 23.0 + 19.0 × 49.0 cm 0.018 mm 0.016 mm 0.025 mm

sacs déchet

150 bags per roll Art. no. 3536 120 bags per roll Art. no. 12965 Art. no. 3545 100 bags per roll

Nature Bag... ...the natural way

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GREEN WASTE BAG (INLINER)

46.0+44.0×130.0cm 58.0 + 57.0 × 135.0 cm 83.0+45.0×140.0 cm 115.0 + 75.0 × 150.0 cm

0.020 mm 0.020 mm 0.025 mm 0.025 mm

240 lt

360 lt

800 lt

120 lt / 140 lt 8 bags per roll 8 bags per roll 5 bags per roll 5 bags per roll

Art. no. 5027 Art. no. 5028 Art. no. 5064 Art. no. 5049



56

VERIFIED QUALITY. SAFE PRODUCTS.

All important features of our products are subjected to testing. We regularly conduct these tests with independent research and certification institutes. We place a particular focus here on the **food safety features** and on residue-free compostability according to **EN 13432** or biodegradability. In addition to the impeccable quality of the products we offer, we also attach great importance to fair working conditions at our local partners' facilities. Compliance with our policy regarding socio-ethical and ecological procurement is checked regularly by the SGS inspection agency. We give preference to suppliers that are certified compliant with **Sedex, SA 8000** or other ethical standards.

We consider it our mission to deliver healthy and safe foods and impeccable food packaging. We strive relentlessly to facilitate the development, production and marketing of consumer-friendly end products for you that meet market requirements. We provide open communication and consultation to increase customer value with a focus on tailor-made solutions. Our employees are aware of the major responsibility they bear and are at your service with their high level of motiva-tion and personal commitment.





OUR RECIPE IS ENTHUSIASM. SINCE 1935.

Pacovis is a traditional Swiss company that has been one step ahead of the future for over 80 years. Since its founding in 1935, our group of companies has increased in size several times over – with branches in Germany, Austria, Russia, Romania and Turkey, as well as distribution partners throughout Europe.

Our company rests on two main pillars: food solutions and food packaging. In food solutions, the focus is on the high quality of the food, its seasoning, refining and development. And in food packaging it's all about the functional packaging and attractive presentation of food. By concentrating on these two areas we have created unique expertise that is embraced by all 350 of our employees and implemented in pursuit of the best solution for our customers. This expertise allows us to create tailor-made solutions for each customer.

Our success – and therefore also your success – is based on high levels of flexibility, indepth market knowledge, innovative development and a long-term approach. In addition, our corporate culture is characterised by social and environmental responsibility. With great enthusiasm we put our knowledge and experience to use for you every day. We are your partner – independent and owner-managed.

All-round service for events

Along with structured range and initial stocking, Pacovis AG also makes precise supply and stock management possible for event organisers. It is important for most of today's event organisers to fulfil their environmental responsibilities, including in catering technology, especially when organising large events.

You can count on Pacovis AG around the clock. Pacovis staff can be used at events on request and guarantee that the event will run smoothly.





SALES PARTNERS

The naturesse® range is represented in virtually all European countries by regional sales partners. Skilled naturesse® partners know the country-specific market and customer requirements better than anyone and off er the best advice. Logistics is another important aspect of the sales partner network. Storage on site is economical and guarantees the shortest delivery times.



Belgium Biopack & Logistics bvba T +32 59 50 90 59 www.naturesse.be



Denmark Greenway-Denmark T +45 98 46 15 55 www.greenway-denmark.dk



Finland MT Company Oy T +358 50 326 8791 www.mtcoy.fi



France Crokus S.A.S. T +33 474 43 56 43 www.crokus-france.fr



Holland Natureko

Natureko biodisposables T +31 182 638 275 www.natureko.nl



Israel Jolybar Film Technic Converting T +972 4 640 73 33 www.jolybar.com



Scatolificio del Garda S.p.A T +39 045 717 00 31 www.sdgspa.it





Norway Greenway-Norge T +47 922 81 479 www.greenway-norge.no



Poland EcoMaster T +48 22 872 17 62 www.bionaczynia.pl





APPLICATION MATRIX

		MAX	○		FREEZ	Greasy application	Liquid application	Biodegradable EN 13432
Palm leaf	-25	+220	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Sugar cane	-25	+220	\checkmark	NO	\checkmark	\checkmark	\checkmark	\checkmark
Sugar cane bio-laminated	-25	+200	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
PLA	0	+35	NO	NO	NO	\checkmark	\checkmark	\checkmark
CPLA	-5	+85	NO	NO	NO	\checkmark	\checkmark	\checkmark
PaperWise	-18	+70	\checkmark	NO	\checkmark	\checkmark	NO	\checkmark
Cellulose	-25	+85	NO	NO	\checkmark	\checkmark	\checkmark	\checkmark
Wood	-18	+70	NO	NO	\checkmark	\checkmark	NO	NO
Bamboo	-5	+40	NO	NO	NO	\checkmark	NO	NO
Mater-Bi	0	+40	NO	NO	NO	NO	NO	\checkmark





Pacovis AG Grabenmattenstrasse 19 CH-5608 Stetten T +41 56 485 93 99 F +41 56 485 93 60 verkauf@pacovis.ch www.pacovis.ch www.naturesse.ch



